SCREW COMPRESSOR INSPECTION REPORT

Customer : HOS BV

Ref . : Inspection

Order :

Contact person: Ted Swart

Date :

Compressor type : Mycom 200 SUD-HE

Serial nr : 2053474

Running hours : 30619

Refrigerant: NH3

Type oil :

Inspected by :

INSPECTION AND REPAIR SCOPE

Opened compressor for inspection of thrust-bearings , measuring the axial play and the "end-clearence".

MEASURMENTS AND CLEARENCES

END CLEARENCE male within factory settings female within factory settings

RUN OUT (male shaft) 0.001 mm

THRUST BEARING CONDITON male good , no wear female good , no wear

AXIAL PLAY male **0.00 mm** female **0.00 mm**

INDICATOR ASSEMBLY CONDITION working

FLANGES PRESENT suction no, compressor mounted on skid no, compressor mounted on skid

TYPE SEAL **Double seal in good conditioning.**

NEW PARTS ADDED TO MACHINE

SEAL PARTS

LOCKNUTS & WASHERS X

THRUSTBEARINGS

MAINBEARINGS:

O-RING & GASKETS: X

BALANCEPISTON & SLEEVE

GUIDEBLOCK & PIN

PARTS MACHINED & METAL REMOVED

LEAKTEST with NITROGEEN X

SLIDEVALVE TEST with NITROGEEN PRESSURE X





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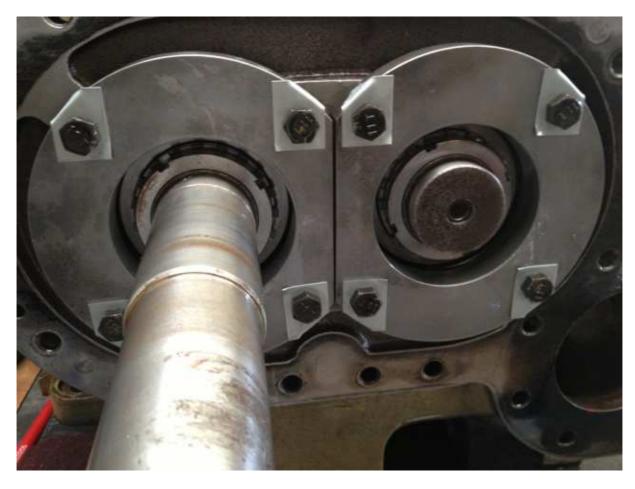


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SCREW COMPRESSOR INSPECTION REPORT

Customer : HOS BV

Ref . : Inspection

Order :

Contact person : Ted Swart

Date :

Compressor type : Mycom 200 SUD-HE

Serial nr : 2053500

Running hours : 37639

Refrigerant: NH3

Type oil :

Inspected by :

INSPECTION AND REPAIR SCOPE

Opened compressor for inspection of thrust-bearings , measuring the axial play and the "end-clearence".

MEASURMENTS AND CLEARENCES

END CLEARENCE male within factory settings female within factory settings

RUN OUT (male shaft) 0.001 mm

THRUST BEARING CONDITON male good, no wear female good, no wear

AXIAL PLAY male **0.00 mm** female **0.00 mm**

INDICATOR ASSEMBLY CONDITION working

FLANGES PRESENT suction no, compressor mounted on skid no, compressor mounted on skid

TYPE SEAL **Double seal in good conditioning.**

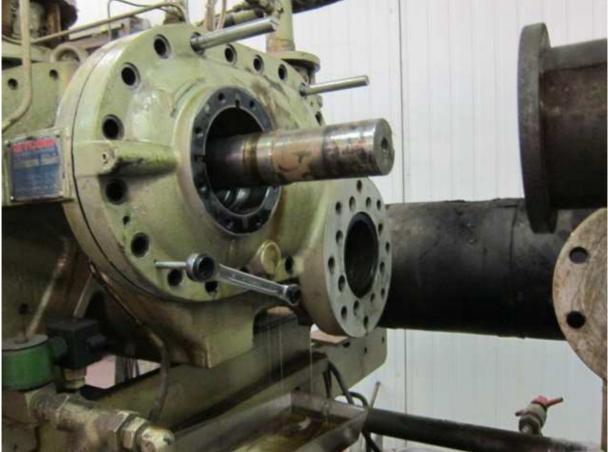
NEW PARTS ADDED TO MACHINE SEAL PARTS X LOCKNUTS & WASHERS THRUSTBEARINGS MAINBEARINGS: O-RING & GASKETS: X BALANCEPISTON & SLEEVE GUIDEBLOCK & PIN PARTS MACHINED & METAL REMOVED LEAKTEST with NITROGEEN X SLIDEVALVE TEST with NITROGEEN PRESSURE



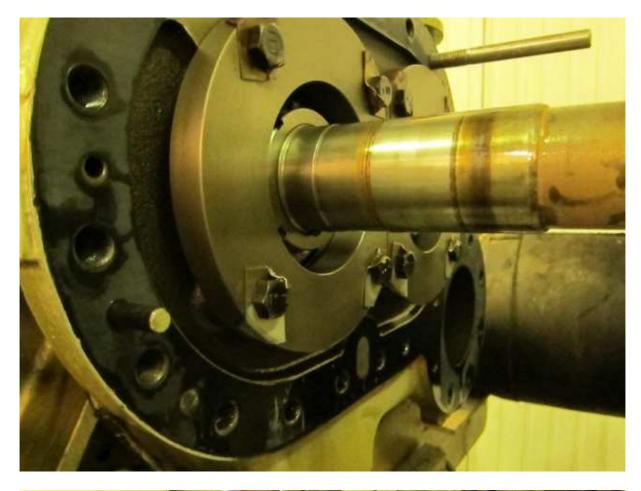


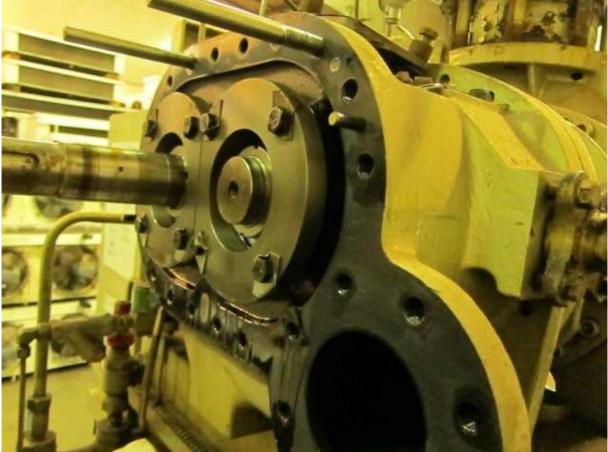
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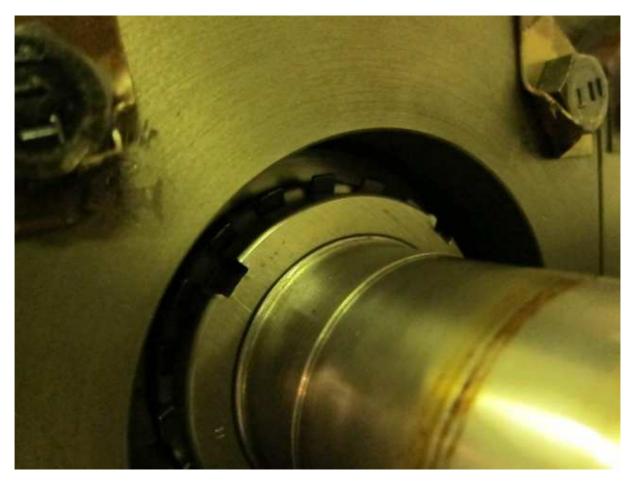


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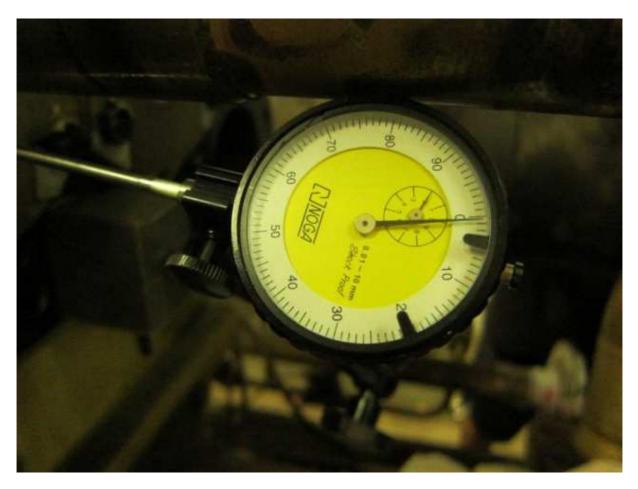


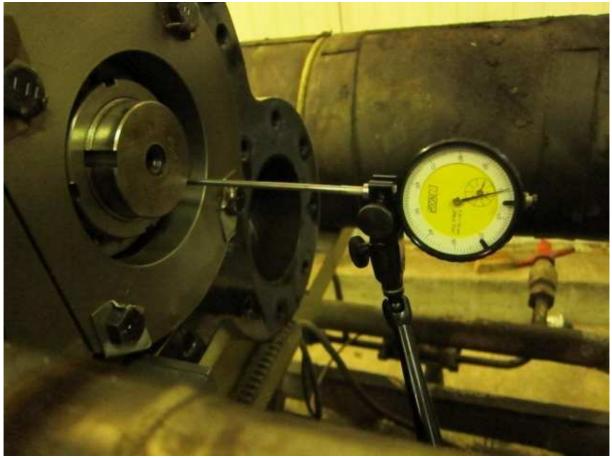
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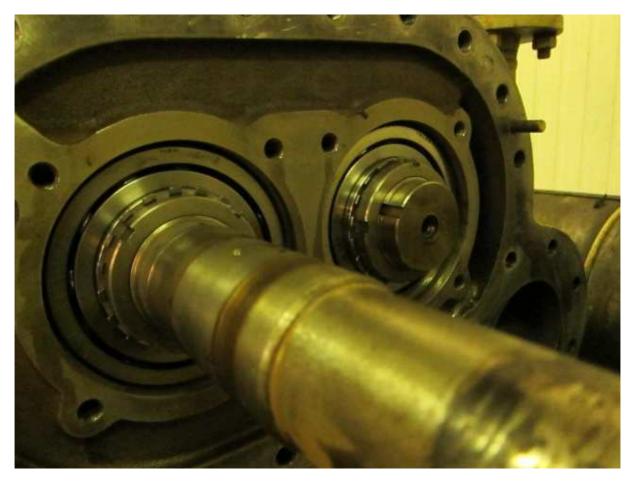


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